Appl. No. 10/543,165

Amdt. dated August 28, 2009

Reply to Office Action of May 28, 2009

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the

application:

Listing of Claims:

Claim 1 (Original): A coating composition for use as a surface coating for polymer

release films for use in at least one of high temperature and high humidity applications.

which comprises a solution of at least one hydroxypropyl methylcellulose having

hydroxypropyl molar substitution of from 0 to about 0.82 in combination with at least one

water-borne fluorochemical additive selected from perfluoralkyl methacrylic acid

copolymers.

Claim 2(Original): A composition as claimed in claim 1, wherein the amount of

the at least on hydroxypropyl methylcellulose having hydroxypropyl molar substitution of

from 0 to about 0.82 comprises from about 27% to about 50% by weight of the solids in

the solution, while the amount of the fluorochemical additive comprises from about 73%

to about 50% by weight of solids in the solution.

Claim 3 (Original): A composition as claimed in claim 1, wherein the solution

includes water and an organic solvent.

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Claim 4 (Original): A composition as claimed in claim 1, wherein the solution

comprises alcohol and water and the amount of water in the solution may range from

about 80% to about 10% by weight of total solution and the amount of organic solvent

may range from about 20% to about 90% by weight.

Claim 5 (Original): A composition as claimed in claim 1, wherein the percent by

weight solids in the solution is less than about 2% by weight.

Claim 6 (Currently Amended): A process for coating the surface of a polymer film

to provide a release film for use in high temperature and/or high humidity conditions,

which comprises coating at least one surface of the polymer film with a solution coating

composition as claimed in claim 1 to provide a coating weight of from at least about

0.004 lb/ream to about 0.3 lb/ream per side and drying the coated film to set the

coating. In another embodiment of this process, the film is coated on both sides in

separate passes or in a single pass to achieve the desired coating weight.

Claim 7 (Original): A process as claimed in claim 6, wherein the coating weight is

from about 0.1 lb/ream per side to about 0.3 lb/ream per side.

Claim 8 (Original): A process as claimed in claim 6, wherein the release polymer

film is coated on at least one surface.

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Claim 9 (Original): A process for curing rubber which comprises forming a sheet

rubber layer in a calendar, laying layers of a release film obtained by the process of

claim 6 between layers of the sheet rubber, tightly overwrapping the stack of layers with

a release film or cloth, before subjecting the stack of layers to elevated temperature in a

dry or steam oven wherein the sheet rubber or sheet molding compound is cured and

subsequently unwrapping the stacked, cured sheets.

Claim 10 (Currently amended): A process for producing sheet molding

composites which comprises:

(a) casting a layer of heat-curable thermosetting resin, in fluid form, onto a

continuously advancing polymeric release film;

(b) introducing reinforcing material onto the advancing fluid layer;

(c) laying a polymeric film obtained by the process of claim 6 on the top

surface of said reinforced fluid layer thereby forming a sandwich composite;

(d) advancing said sandwich composite through a series of kneading and

compaction rolls; and

(e) winding the sandwiched composite into a roll for partial curing; the

improvement comprising using a release film obtained by the process of claim 6.

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Claim 11 (Currently amended): A process for making thick molding composites,

comprising:

(b)

(a) introducing reinforcing material into a heat-curable thermosetting resin, in

fluid form and mixing same until the material is mixed and wetted;

casting a layer of said mixture onto a continuously advancing polymeric

film;

(c) laying a polymeric film obtained by the process of claim 6 on the top

surface of said reinforcing material-resin layer to form a sandwich composite;

(d) advancing the sandwich composite through at least one compaction roll;

<u>and</u>

(e) cutting the continuous lengths of the sandwich composite into lengths for

partial curing;

the improvement comprising using a release film obtained by the process

of claim 6.

Claim 12 (New): The process of claim 6, wherein the film is coated on both sides

in either separate passes or in a single pass to achieve the desired coating weight.

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